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## **Bearing configuration on Alliance Axles**

## **Situation:**

- Most Alliance Axles utilize a combination of a double lipped bearing on the left side (OE kit#6073300019K(Z)) and a single lipped bearing on the right side (OE#6073300019K(Z)).
- Multiple distributors and installers have reported applications where, upon disassembly, they are discovering double lipped bearings installed on both sides even though by VIN look-up the axle calls for the more common single/double lipped bearing combination. There have also been a few reports of axles with single lipped bearings on both sides.
- There does not seem to be a detectable pattern that determines which bearing combination is used.

## Recommendation:

 Thoroughly inspect the bearings as they come out of these installations and carefully note which bearing type is removed from each side.

## **Solution:**

• Select the proper ATRO kingpin kit from the choices below that matches the bearing combination noted upon removal.

Possible Kits	Bearing Combinations
SKS01999 SKB01999	(2) Thrust Bearing - Double Lip 6073300019K(Z)
SKS12001 SKB12001	(1) Thrust Bearing - Single Lip (Right) 6073300119K(Z)
	(1) Thrust Bearing - Double Lip (Left) 6073300019K(Z)
SKS12101 SKB12101	(2) Thrust Bearing - Single Lip 6073300119K(Z)

Double Lip Thrust Bearing 6073300019K(Z)



Single Lip Thrust Bearing 6073300119K(Z)

